

ABSTRACT OF THE DISCLOSURE

A method and apparatus for a treadmill having a frameless treadbase. The treadmill is lightweight and inexpensive. A preferred embodiment features an arched deck. The arched deck has a first end, a second end, and an intermediate portion, wherein the intermediate portion is has an upward incline or convex arch. The arched deck provides intrinsic cushion and incline. The arched deck maintains a convex arch independent of any structure in the treadmill. Additionally, the arched deck is connected to a front support and a rear support, the front support being independent from the rear support.

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